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#### JUMO Process Control, Inc.

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Data Sheet 202636

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# JUMO tecLine H2O2 JUMO tecLine PAA Sensor for hydrogen peroxide and peracetic acid

# Type 202636/55 Type 202636/60

- Measures the concentration of peracetic acid and hydrogen peroxide in the mg range
- 2-electrode principle
- Membrane impervious to chemicals and surfactants
- Integrated temperature compensation
- Easy calibration

# **Brief description**

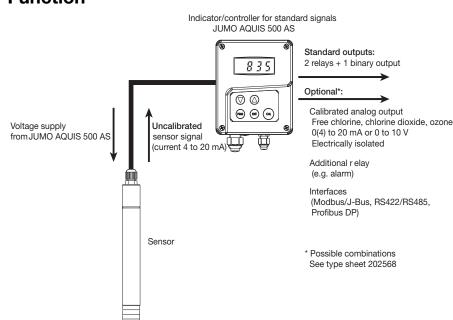
These membrane-covered, amperometric sensors are used to measure the concentration of hydrogen peroxide and peracetic acid in aqueous solutions.

Typical areas of application include electroplating plants, pharmaceuticals, the food and beverage industry, dairies, swimming pools and the chemical industry.

The sensors are not suitable for detecting the absence of hydrogen peroxide and peracetic acid. The integrated electronics of the sensors provides a temperature-compensated current signal of 4 to 20mA. A downstream device (indicator, controller, recorder, PLC, etc.) is used for calibration.

The sensors can be connected directly to a suitable indicator and controller. Two indicators / controllers, the JUMO dTRANS AS 02 (type sheet 202553) and the JUMO AQUIS 500 AS (type sheet 202568) are especially suitable for combining with these sensors. They provide the voltage required for the power supply of the sensor and make for an easy way to calibrate the measuring system.

# **Function**





Type 202636/55- ...

#### **Note**

#### All types

- This measurement is only possible in a suitable flow-through fitting (see accessories).
- For proper operation, the incident flow of the process medium on the sensor must be at least 15 cm / s (0.51 / min). The minimum inflow can be ensured with JUMO flow monitoring (see accessories), which consists of a flow monitor and the matching fitting.
- A test set is required for calibration to determine the content of hydrogen peroxide or peracetic acid. Various forms of manganometric or iodmetric titration, etc. can be used as methods of determination.
- To ensure fault-free sensor functionality, only one disinfectant should be used.
- For further information about how to set up and use amperometric sensors, refer to our brochure "Information on Amperometric Measurement of Hydrogen Peroxide and Peracetic Acid in Water".

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# **Technical data**

Analyte	Hydrogen peroxide (H <sub>2</sub> O <sub>2</sub> ) or peracetic acid (PAA)				
Membrane type	Silicone/rubber membrane				
Measuring cable	2-pin terminal, polyamide PG7 screw connection; conductor cross section 2x 0.25 mm <sup>2</sup> , cable diameter approx. 4 mm				
connection					
Voltage supply	U <sub>B</sub> 12 to 30V DC (electrical isolation recommended)				
Electromagnetic	According to EN 61326-1				
compatibility	Interference emission: Class B				
	Interference immunity: To industrial requirements				
Output signal	4 to 20mA				
Burden					
	U <sub>P</sub> = 7.5 V				
	$\leq \frac{U_B - 7.5\;V}{0.02A}$				
	5.52.1				
Settling time					
Hydrogen peroxide	3 h				
Peracetic acid	1 h				
Incident flow velocity	approx. 15cm / s  If the copper is installed in a ILIMO flow through fitting 00303611, this is equivalent to a flow rate of about 201 / h				
Moosuring ranges	If the sensor is installed in a JUMO flow-through fitting 00392611, this is equivalent to a flow rate of about 301 / h.  0 to 500 / 0 to 10,000 / 0 to 20,000 / 0 to 50,000 mg / I (ppm)				
Measuring ranges	to 5007 0 to 10,0007 0 to 20,000 7 0 to 30,000 mg / r (ppm)				
(other ranges on request)					
Measuring accuracy	± 2% of the displayed value				
Response time t <sub>90</sub>	= 270 of the displayed value				
Hydrogen peroxide	About 5 10 min				
Peracetic acid	approx. 3 min				
Operating temperatures /	approx o min				
temperature					
compensation	+5 to +45 °C				
Hydrogen peroxide	+5 to +45 °C				
Peracetic acid					
Zero point adjustment	Not required				
pH value operating range					
Hydrogen peroxide	2 to 11 pH				
Peracetic acid	1 to 7 pH				
Disruptive substances /					
cross sensitivities					
Hydrogen peroxide	Chlorine is disruptive, peracetic acid is disruptive, ozone is disruptive, sulfides and phenols will destroy the				
Peracetic acid	measuring system				
	Chlorine is disruptive, ozone is disruptive, <b>hydrogen peroxide is not disruptive</b>				
Pressure resistance	p <sub>abs</sub> max. 2 bar				
	p <sub>rel</sub> max. 1 bar				
	No pressure fluctuations are admissible when operating under pressure. We recommend unpressurized operation (atmospheric				
Material	pressure).				
Material	Shaft, cover, cap: PVC, stainless steel, silicone rubber, PA				
Dimensions Weight	Diameter: 25 mm, length: 220 mm approx 125 g				
Weight					
Maintenance	Check the measurement signal: regularly, at least once a week  Replace the membrane cap: once a year (subject to water quality)				
	Replace the membrane cap: once a year (subject to water quality) Change the electrolyte: every 3 to 6 months				
Storage	Sensor: Frost-free, dry and without electrolyte, can be stored for an unlimited time at				
Otol aye	+5 to +45 °C				
	Membrane cap: Used membrane caps cannot be stored!				
	Electrolyte: In the original bottle and protected against sunlight at +5 to +25 °C				
	Electrosyste. In the original potter and protected against during it at ±0 to ±20.				

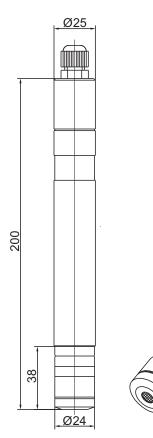
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Data Sheet 202636

# **Dimensions**

Type 202636/55 Type 202636/60

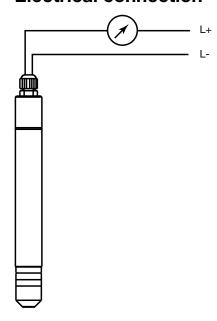


# Scope of delivery

Two-wire sensor including membrane cap, electrolyte and special abrasive paper for cathode cleaning.

In addition, for devices with measuring range 0 to 20,000 mg/l and 0 to 50,000 mg/l: device holder with forceps.

# **Electrical connection**



Connection		Screw terminals
Voltage supply DC 12 to 30V	<u>.</u>	1 L+ 2 L-
Output 4 to 20mA, two wires Impressed current 4 to 20mA in voltage supply	· O-	1 L+ 2 L-

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# **Accessories**

Flow-through fitting for sensors according to type sheets 202630, 202631, 202634, 202636

Part no.: 00392611

Materials

Case: PVC

Measuring vessel: PC

Admissible temperature / pressure

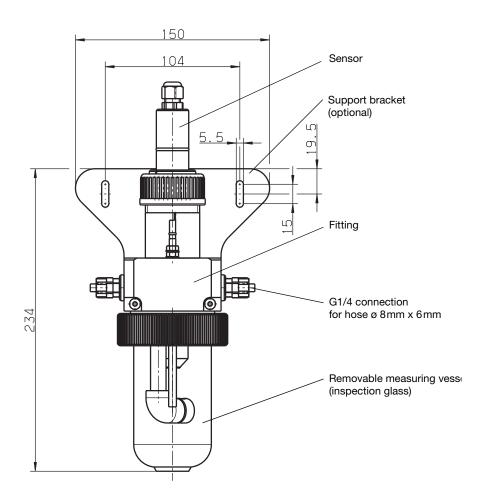
0 to +50 °C; at 1 bar

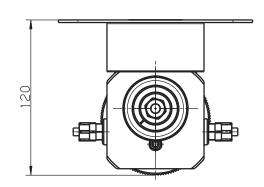
Connection

Hose screw connection G 1/4

Optional: stainless steel support bracket,

Mat. no. 1.4571 Part no.: 004557066





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# Flow monitoring device

Consisting of:

#### Flow monitor

Part no.: 00396471

and

#### Fitting for flow monitor

Part no.: 00396470

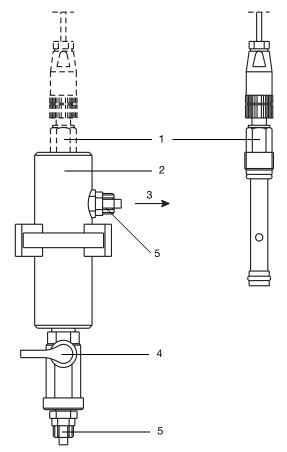
#### **Function**

For proper operation, the incident flow of the process medium on the sensors must be at least 15cm/s.

Below this minimum incident flow velocity, the sensor will indicate values that are too low. This could result in dangerous overdosing or underdosing in a connected control system. Above the minimum incident flow velocity, the measurement signal is only slightly affected by the incident flow velocity.

The flow monitoring device can be used to monitor the minimum incident flow velocity of 15cm / s.

The flow monitoring device consists of a flow monitor and the corresponding fitting. The flow monitoring device is installed in series with the flow-through fitting. If the minimum flow speed is not reached or is exceeded, a contact in the terminal head of the flow monitor switches. The contact can be used, for example, to control a binary input of the indicator/controller for JUMO AQUIS 500 AS standard signals. If the incident flow is too low, the JUMO AQUIS 500 AS is placed in "HOLD". This can prevent imprecise dosing.



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#### Electrical connection

of the flow monitor

Stecker 4polig





#### **Function**

Contact (3 + 4) of the flow monitor is opened at a flow velocity of 15cm / s or greater.

- Flow monitor part no.: 00396471
- 2 Fitting for flow monitor part no.: 00396470
- 3 Flow direction
- 4 Shut-off valve
- 5 G1/4 connection (for hose diameter 8mm x 6mm)

# **Options**

### **JUMO AQUIS 500 AS**

Indicator/controller for standard signals and temperature (for detailed information, see type sheet 202568)



#### **JUMO dTRANS AS 02**

Transmitter/controller for standard signals and temperature (for detailed information, see type sheet 202553)





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Data Sheet 202636

## **Order details**

(1) Basic type 202636 Sensor

(2) Basic type extension

	( <del>-</del> )	Busio type extension
	55	for peracetic acid (PAA)
	60	for hydrogen peroxide (H2O2)
0 0	(3)	Measuring range
0	60	0 to 500 mg / I (ppm)
0 0	80	0 to 10,000mg / l (ppm)
0 0	81	0 to 20,000 mg / I (ppm)
0 0	85	0 to 50,000 mg / I (ppm)

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	(1)		(2)		(3)
Order code		/		-	
Order example	202636	/	60	-	80

Note:

The type code is an order detail, not a modular system.

If possible, choose items listed under "stock versions" for your orders.

We will have to technically inspect and approve a free combination of individual key features. In case of doubt, please ask.

# Stock versions (delivery 3 working days after receipt of order)

туре	Part no.
Sensor for hydrogen peroxide, type 202636/60-80	00409343
Accessories (delivery 10 working days after receipt of order)	
Designation	Part no.
Flow-through fitting for sensors according to type sheets 202630, 202631, 202634 and 202636	00392611

Flow-through fitting for sensors according to type sheets 202630, 202631, 202634 and 202636	00392611
Support bracket for flow-through fitting	00455706
Flow monitor	00396471
Fitting for flow monitor	00396470
Special electrolyte for 202636/55	00440821
Special electrolyte for 202636/60	00438126
Spare parts set for 202636/55 and 202636/60, measuring range 0 to 500 mg/l <sup>1</sup>	00409344
(1x membrane cap, fine abrasive paper)	
Spare parts set for 202636/55 and 202636/60, measuring range 0 to 10,000 mg/l <sup>1</sup>	00438125
(1x membrane cap, fine abrasive paper)	
Spare parts set for 202636/55 and 202636/60, measuring range 0 to 20,000 mg/l and 0 to 50,000 mg/l <sup>1</sup>	00572408
(1x membrane cap, fine abrasive paper, device holder)	
Matching indicator/controller: JUMO AQUIS 500 AS, type: 202568/20-888-888-888-310-310-23/000	00528718
(for other versions see type and price sheet 202568)	
Matching transmitter / controller: JUMO dTRANS AS 02, type: 202553/01-8-01-4-0-00-23/000	00550842

(for other versions see type and price sheet 202553)

<sup>&</sup>lt;sup>1</sup> **Important:** When ordering spare parts sets for measuring cells, always specify the measuring range!